

Garant
Face mill arbor with cooling channel bores, PSC 40 short, Spigot Ø d1: 22mm

Order data

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|--------------|---------------|
| Order number | 308543 22 |
| GTIN | 4062406243814 |
| Item class | 31C |

Description
Version:

- With RFID/Balluffchip bore.
- All shanks hard turned (for smooth running!).
- Mating faces of the PSC internal contour machined.

Application:

For holding shell end mills and face mills with cross keyway.

Supplied with:

Lock screw.

Optional extras:

Toggle spanner No. 309840, cutter lock screw No. 309860.

Coolant tube and assembling key for coolant tubes No. 309885; 309893.

Technical description

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| External Ø D | 40 mm |
| Spare milling cutter lock screw No. 309860 / 309861 | 22 |
| Overhang dimension A | 25 mm |
| Suitable toggle spanner No. 309840 | 22 |
| Spigot Ø d ₁ | 22 mm |
| Clamping Ø D ₁ | 22 mm |

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| Adapter | PSC 40 short |
| Arbor standard | ISO 26623-1 |
| Cooling channel bore | pluggable |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity | ≤ 6 μm |
| Machining strategy | HPC |
| Type of product | Milling head arbor |

Accessories

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|---------------------------------------|-----------|
| Toggle spanner for mandrel Ø 22 mm | 309840 22 |
| Bolt for T-nuts for spigot Ø D1 22 mm | 309896 22 |